



STANDARD WORKWEAR FABRICS

TORAY · 165 g/m² · 35/65

COMPOSITION	35% cotton / 65% polyester (verified per EU Reg. 1007/2011)
WEIGHT	165 g/m ² nominal
WIDTH	150 cm
WEAVE	Twill
APPLICATIONS	Lightweight workwear garments

LABORATORY-TESTED PERFORMANCE

PROPERTY	METHOD (EN / ISO)	RESULT	REQUIREMENT [†]
Fibre composition	EU Reg. 1007/2011, Annex VIII	34.0% cotton / 66.0% polyester (±1)	—
Mass per unit area	EN 12127:2000 (ISO 3801)	159 g/m² · V 0.4%	—
Breaking force — warp	EN ISO 13934-1:2013	129 daN · V 1.2%	min. 80 daN
Breaking force — weft		61 daN · V 1.6%	min. 55 daN
Dimensional change, washing 60 °C	EN ISO 6330 / 5077 / 3759	warp -0.5% · weft -0.5%	max. ±2.0%
Colour fastness to washing 60 °C — colour change	EN ISO 105-C06:2010	5	min. 4
— staining of 6 adjacent fibres‡		4 / 5 / 4 / 4-5 / 5 / 5	min. 3-4

Accredited test report № 33917 / 30.09.2025 — Laboratory for Textiles and Dyes, University of Chemical Technology and Metallurgy, Sofia; accredited to EN ISO/IEC 17025 by BAS (EA MLA member), certificate № 141 LI valid until 29.07.2026. Tested specimen: green colourway, woven face fabric. Test conditions: 21 °C / 64% RH; washing per EN ISO 6330:2022, 25 steel balls. † Requirements per БДC 332:1983 (breaking force, dimensional change), БДC 5428:1984 (colour fastness). Colour-fastness grades on the 1-5 grey scale (5 = best); ‡ staining grades listed in the order acetate / bleached cotton / polyamide / polyester / acrylic / wool. V — coefficient of variation between individual measurements. Bulgarian БДC EN (ISO) designations are the national adoptions of the corresponding EN / ISO standards.

Typical production values; accredited test data above refers to the tested specimen. For samples, stock availability and colour cards, contact our sales team. Generated from Astra's product database; valid without signature.

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